MORIS Italia S.r.I. - via per Cadrezzate 21/C 21020 Brebbia VA - Telefono +39 0332 984211 FAX +39 0332 984280 - www.moris.lt - moris@moris.lt Coalce Registro Capitale 06153310153 - P. IVA IT01622850129 Registro Capitale Sociale € 624.000 i.v. - N. Mecc. VA 015670

4A- IF THE ELEVATOR DOES NOT SLOW DOWN WHEN REACHING FLOOR LEVEL

15/650 I/min distributor (including 2-speed HL)

- 1- Make sure that EA electrovalve is not energized
- 2- Verify the correct positioning of the deceleration magnets on the guide rails: these should be placed following MORIS graph (X2- XP1 and Y2 YP0), written on power unit test report
- 3- Check the regulation of screw # 4: it should be completely cloed and unscrewed of 4 turns; if it is too closed, it can cause the defect
- 4- Verify the correct operation of the manual button on electrovalve EA
- 5- Disassemble electrovalve EA and clean the passage from any dirt found inside
- 6- Problem inside the oil path in plate 0448 (repair R8A)

ATTENTION: if oil is too cold (below $15^{\circ}C - 59^{\circ}F$) the elevator may have difficulties in deceleration. Put the oil heating resistor inside the tank

REPAIR STEPS

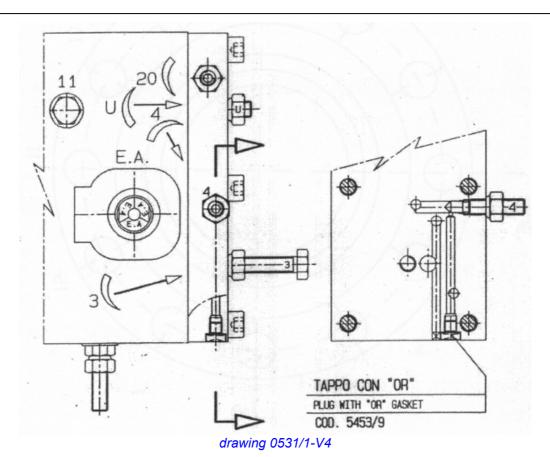
R8A, plate of regulation # 4: Rreference to drawing 0531/1-V4 (see drawing below)

- Take the car at the lowermost floor
- switch off the motor power supply
- Unscrew, with a screwdriver the cap positioned beside the plate 0448
- Place a rag on the cap hole
- Press the manual button of electrovalve EB, and let oil flow outside the cap hole
- Place the cap back on plate
- Test the elevator





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